

GalBoard 10

GalBoard 10 is a one-bag mix (OBM) for preparing a high-solids starch based adhesive for corrugated board manufacture

GalBoard 10 is aimed to increase machine speed by 15-25% over conventional OBM glues.

Technical Information

Appearance: Powder, off-white

Major Benefits

- ✓ High-solids Adhesive
- ✓ Highly stable glue viscosity
- ✓ Very Good Tack
- ✓ Strong Bond (Improve pin adhesion results)

Analytical Data

Moisture (%)	11
Gel Point	58-60°C
Bulk Density (packed gr/L)	600
pH (20% conc.)	~ 12

Glue Preparation:

GalBoard 10 should be added to water at 25-35°C under constant agitation

High Shear mixers:

For single facer: add 400 kg **GalBoard** into 1000L water, mix until smooth (about 20 min.) For double backer: add 400 kg **GalBoard** into 920L water, as above

Low Shear mixers

For single facer: add 400 kg **GalBoard** into 1200L water, mix until smooth (about 20 min.)

Shelf Life: Best used within twelve (12) months from date of production, when stored in cool and dry conditions

Packaging: Paper bags with inner PE-liner - 25 kg













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